CLAIMS

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security feature in which the document is provided with

A method of providing a document with a covert

at least one dopant, the dopant being of a material

which can be identified by examination of its response

to visible wavelength photon radiation.

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2.

A method of providing a document with a covert

security feature as claimed in/Claim 1, in which the

dopant comprises one or more inorganic compounds.

A method of providing a document with a covert

security feature as claimed in Claim 1 or Claim 2, in

which the dopant comprises one of, or a combination of

Arcobding Claim, in

the elements listed in Table 5, in elemental form or as an oxide or salt.

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security feature as/claimed in AB

A method of providing a document with a covert

which the dopant is mixed with a quantity of an element or its salt or its oxide with an atomic number greater

than 36.

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A method of providing a document with a covert security feat/ure as claimed in Claim 4 in which the

element or its salt or its oxide is Strontium, 27 Lanthanum or Bismuth. 28

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A method of providing a document with a covert security feature as claimed in any preceding Claim. in which the dopant ds mixed with ink and the resulting mixture (is applied) to the document.

7. A method of providing a document with a covert security feature as claimed in any proceeding Claim in 7

8 which the dopant (is fused)in/a glass before being

applied to the document. 9

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A method of providing a document with a covert 11 12 security feature as claimed in Claim 7 in which the 13 glass is made of silicates and/or phosphates and/or 14 borates.

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A method of providing a document with a covert 16 security feature as claimed in Claim 7 or Claim & in 17 which the or each dopant is micronised into a fine 18 19 powder.

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A method of providing a document with a covert 22 security feature as claimed in one 9-in which each particle of the micronised fine powder 23

has a diameter of 1-4 mm. . 24

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- 26 11. A method of providing a document with a covert security feature as claimed in an 27
- which the Appart is such that, when the document is 28
- 29 illuminated with broad-band visible light to produce a
- 30 reflectance spectrum with frequency components

- 1 generated by the dopant and by other reflecting
- 2 substances contained in the document, said spectrum
- 3 containing minimal frequency overlap between the
- 4 components of the spectrum generated by the dopant and
- 5 that part of the spectrum generated by other substances
- 6 contained in the document.

8 12. A method of providing a document with a covert

- 9 security feature as claimed in any preceding Claim in
- which the dopant is such that, when the document is
- illuminated with broad-band visible the frequency
- 12 components generated by the dopant are invisible to the
- 13 human eye.

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- 15 13. A method of providing a document with a covert
- 16 security feature as claimed any preceding Claim in
- 17 which the spectrum of the dopant can be shifted to a
- 18 higher or lower wavelength.

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- 20 14. A method of providing a document with a covert
- 21 security feature as claimed in any preceding Glaim in
- 22 which the spectrum of the dopant can be shifted to a
- 23 higher or lower wavelength by alteration of the
- 24 composition of the glass in which it is fused.

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- 26 15. A method/of providing a document with a covert
- 27 security feature as claimed in any proceding Claim in
  - 28 which the spectrum of the dopant is alterable by
  - 29 alteration of the reaction temperature and/or pressure
  - 30 at which the glass is made.

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16. (A document provided with a covert security feature 2 by the method ax 3 A dopant for use in providing a document with a ing \$53 covert security feature, comprising one or more combination of the elements listed in Table 5, in elemental form or as an oxide or salt, in finely 423/ various; mogenic aryonds un-wixed divided form. A method of making a dopant, in which one or a 12 combination of/the elements listed in table 5, in IJ elemental form or as an oxide or salt, is fused in a ą 🗍 13 (O glass and subsequently micronised. 14 W COMPOSETIONS/MEXTURES

COMPOSETIONS/MEXTURES

Transmission modifying 252/584

Transmission modifying 501/various; actorph

Reflectione modifying 420/various; actorph

252/1; Salt implimes 15 Ш hold\_B2/ O